

Steering Column Support Bushes - Uprated

Triumph TR2-6

Part Numbers: **43314UR & 209423UR**

READ ALL THE INSTRUCTIONS WHERE RELEVANT BEFORE OPENING YOUR TOOLBOX AND REFER TO THE FACTORY WORKSHOP MANUAL FOR PHYSICAL INSTALLATION AND TIMING METHODS

TOOLS REQUIRED

Normal spanners and sockets 180 or 240

grade emery paper Liquid soap

PREPARATION

1. Remove the steering column from the dashboard and remove the old bushes in accordance with the workshop manual.
2. With abrasive paper, clean up the whole of the inner column. It is worthwhile checking the thread at the top of the column and if its damaged, consider replacing the column.
3. Ensure the black polyurethane sleeve is orientated with the pips lined up with the holes in the inner bearing.
4. For late TR6 cars with a steering lock, it will be necessary to drill out the safety screws to remove the lock prior to removal.



Quality Parts and Accessories for



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ASSEMBLY

TR4-6 (209423UR)

5. Lubricate the outside of the polyurethane sleeve with liquid soap.
6. Press one bush into the outer column. Finger pressure is all that should be required.
7. Repeat the procedure for the second bush and proceed to reassembly.

TR2-3B (43314UR & 209423UR)

There are two steering types fitted to TR2-3B, solid column and split column. The solid column uses only one bush at the top. The split column uses three bushes, one each at the top and at the bottom of the upper column and one at the top of the 'box tube'.

SOLID TYPE

1. Follow the workshop manual procedure to strip the steering box from the car and remove the inner column.
2. Clean the upper column end and plug with cloth to collect swart.
3. Mark to drill 2 holes 9.8mm diametrically opposite one another, 14.5mm from the upper edge of the column.
4. Pilot drill, then drill through 9.8mm. Remove the cloth plug with the steering box inverted, to ensure all swart falls out. Clean out, still with the steering box inverted.
5. Fit the bush, [with larger internal diameter] following instructions 1 and 2 (TR4-6)

SPLIT TYPE

1. Fit lower (box) bush to the upper end of the short box column as above.
2. The upper bush is fitted to the steering wheel end of the upper column as per solid type.
3. The lower bush is fitted as per TR4-6

REASSEMBLY

1. Follow the instructions in the WSM to reinstall the column.
2. Note that no lubrication is required and must not be used.

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